# **INVERSINE**<sup>™</sup> Advanced Universal Sinewave Filter





The Pulse Width Modulated (PWM) output voltage waveform of inverter equipped Adjustable Speed Drive (ASD) systems can greatly stress a standard induction or permanent magnet motor. This is primarily due to the rapid change in voltage (high dV/dt) produced by the inverter's switching action.

High dV/dt combined with a mismatch between cable and motor surge impedance can result in reflective wave phenomenon back at the motor terminals. Voltages can increase by as much as 2 to 3 times nominal peak levels possibly exceeding the insulation rating of the feeder cables and motor magnetic wire leading to insulation stress, partial discharges and eventual failure. This problem can result with short cable runs but becomes magnified with long cable runs.

Typical problems experienced can include motor and winding failure, motor noise, cable insulation degradation, premature ASD failure, common-mode and reflected wave phenomenon and high EMI/RFI.

#### **INVERSINE Differential Mode**

The Inversine Advanced Universal Sinewave Filter (AUSF) is designed to address the problems resulting from pulse width modulation. It is a low pass filter with cutoff frequency well below the switching frequency of the inverter.

#### The AUSF is much more than a simple dV/dt filter and will:

- substantially reduce voltage rise time (dV/dt)
- convert output voltage to near sinusoidal waveform (<3%)
- prevent transient overvoltages at motor terminals
- lower harmonic losses in the motor
- reduce motor noise
- reduce motor and cable insulation stress
- extend life of the motor and ASD

### **INVERSINE** Common-mode Option

Common-mode is the phase-to-ground voltage that appears as a result of the instantaneous sum of the 3-phase voltages of the PWM inverter not being zero even when the sum of the average 3-phase voltages is zero. Common-mode voltages will induce common-mode currents to flow through parasitic capacitance in the motor and motor feeder cable. High frequency capacitive coupling exists across the motor bearings and between the feeder conductor or motor winding and ground. Common-mode currents can lead to premature motor bearing failure and cable insulation breakdown.

#### The Inversine Common-mode Filter option will:

- Reduce shaft voltage and bearing currents
- Reduce cable leakage currents
- · Reduce common-mode voltages throughout power system







- Low insertion loss and voltage drop (<3% of rated voltage)</li>
- · No damping resistors required
- Power delivered to motor >96%
- Efficiency >99%
- Improves Power Factor of the motor to near unity
- Provides reactive power compensation to motor
- Prevents transient overvoltages at motor terminals
- Reduces motor noise
- Filters out IGBT switching frequency currents
- Reliable and proven performance

#### **Inversine Applications**

- When Motor does not have adequate insulation for ASD duty
- Using a number of parallel motors
- Long Motor cable length
- When Step-up/Step-down transformer is used between ASD and motor
- Specific requirements for peak voltage level and dV/dt rise time
- · Motor noise needs to be reduced
- Maximum safety and reliability is needed in hazardous environments
- Submersible pumps with long motor cables used in the oil & gas industry or irrigation systems

#### **Voltage Distortion**



Typical PWM Variable Speed Drive (VSD) Output Voltage Waveform



Output VSD Voltage Waveform with Inversine (V<sub>THD</sub> <3% Typical)

### **Current Distortion**



Typical VSD Output Current Waveform



Output VSD Current Waveform with Inversine I<sub>THD</sub> <8% Typical

#### \* Near Unity Power Factor at Inverter



- **VINV** = Voltage at Inverter output
- **V**<sub>M</sub> = Voltage at motor
- **V**<sub>L</sub> = Voltage drop across filter and cables
- **I**INV = Current at Inverter output
- **I**M = Current at motor
- Ic FILTER = Capacitive current of Inversine Filter

### The Inversine Advantage

#### Highest level of filtering performance (<3% VTHD)

The Inversine filter converts the voltage on the output of a variable speed drive from the PWM waveform to a sinusoidal waveform with less than 3% V<sub>THD</sub>. Other competitor sinewave filters will still produce V<sub>THD</sub> of 5-10% or even higher especially when frequencies above 50th harmonic are considered.

#### Voltage drop lower than with an output line reactor (<3%)

Voltage drop should be considered when sizing motors and drives. The inverter needs to provide an increased voltage or current to compensate for the voltage drop of the filter (<3% for Inversine filter). Other competitor sinewave filters typically introduce a voltage drop in the range of 10%, which can reduce the power delivered to the motor to as much as 81% of nominal.

#### Lower kVA requirement of the inverter

(Improves the power factor to 0.97-1.00)\* (see 'Near Unity Power Factor at Inverter' diagram below)

The capacitor bank design of the Inversine filter improves the motor PF as seen at the inverter output to near unity. This reduces the actual RMS current that the inverter must provide for the motor, significantly offloading the inverter.

#### Highest efficiency (>99%)

Inherently damped design not requiring damping resistors, and low-loss reactor design, gives the Inversine higher efficiency than other sinewave filters.

#### Available for Operating Frequencies up to 400Hz

Motors such as permanent magnet, can operate at frequencies much higher than 50 or 60Hz. Filtering for these higher frequencies requires unique designs and higher minimum inverter switching frequencies. Mirus offers models ideal for these challenging applications.

### **Application Examples:**

#### Long cable length between drive and motor



Long cable lengths combined with a high dV/dt PWM waveform cause motor terminal overvoltage spikes due to reflective wave phenomenon. This occurs due to the impedance mismatch between the cables and the characteristic motor impedance.

Without a sinewave filter, overvoltage spikes can result in more than 2x the maximum DC bus rated voltage. The Inversine filter can be used in applications with cable lengths up to 15,000ft (4,572m) depending on the motor size.

### Drive feeding multiple motors in parallel



A sinewave filter is recommended to reduce the capacitive leakage currents between the cables to ground, and also the motors to ground. Sinewave filter with common mode option is recommended.

#### Step-up or Step-down transformer between drive and motor



To avoid insulation stress and overheating of the transformer, a sinewave filter should be installed between the drive and the transformer to feed the transformer with a sinusoidal waveform.

#### Motor noise needs to be reduced

Sinewave filters reduce motor noise, vibration and heat caused by drive switching frequency. This extends the life of motors by reducing bearing and insulation stress. Add common mode option if motor bearing failure is a concern.

#### **Retrofit drive installation**

Sinewave filters are recommended when installing variable speed drives on older motors not intended for use with inverter PWM output waveforms (not rated to Mg1 Part 31). Without a sinewave fiter, the motor's insulation may not be adequate, even in applications with shorter cable runs. Additional common-mode option can increase motor life even further.

	AUSF Rating Table [60Hz]						
Moto	r Size	Output	Amps [A] 3Ph	/60Hz	Case*	Weight**	
HP	kW	480V	600V	690V	Style	lbs [kg]	
5	3.75	7.6	6.1	5.5	SU1	36 [16]	
7.5	5.5	11	9	7.6	SU1	43 [20]	
10	7.5	14	11	10	SU1	50 [23]	
15	11	21	17	15	SU1	64 [29]	
20	15	27	22	19	SU2	77 [35]	
25	18.5	34	27	24	SU2	90 [41]	
30	22	40	32	28	SU2	103 [47]	
40	30	52	41	36	SU3	128 [58]	
50	37.5	65 77	52	45	SU3	151 [68]	
75	40	96	02	54 67	SU4	205 [03]	
100	75	124	99	86	MT3	253 [115]	
125	90	156	125	109	MT3	296 [134]	
150	110	183	146	128	MT3	335 [152]	
175	132	216	173	151	MT3	370 [168]	
200	150	244	195	171	MT3	405 [184]	
250	185	302	242	212	MT4	468 [212]	
300	220	361	289	254	MT4	526 [239]	
350	250	416	337	296	MT4	581 [264]	
400	315	488	395	360	MT4	634 [288]	
450	355	550	445	403	MT4	681 [309]	
500	400	61/	499	452	MI4	728 [330]	
700	450	805	502	493		9/8 [444]	
800	560	920	736	653		1278 [580]	
900	630	1035	828	735		1375 [624]	
1000	710	1137	920	817	172	1533 [695]	
1100	800	1250	1012	898	LT2	1650 [748]	
1200	900	1371	1110	985	LT2	1769 [802]	
1300	970	1478	1182	1050	LT3	1937 [879]	
1400	1000	1591	1273	1130	LT3	2000 [907]	
1500	1120	1706	1365	1212	LT3	2059 [934]	
	4000	1929	1/63	1200	172	211/ [050]	
1600	1200	1020	1403	1233	LIJ	2114 [353]	
1600	1200	AUSF	Rating Table	[50Hz]		2114 [939]	
1600 Motor	1200 r Size	AUSF Output Amps	Rating Table	[50Hz]	Case*	Weight**	
1600 Motor нр	r Size	AUSF Output Amps 400V	Rating Table s [A] 3Ph/50Hz 440V	[50Hz]	Case* Style	Weight** Ibs [kg]	
1600 Мото нр 5	r Size <sup>kW</sup> 3.75	AUSF Output Amps 400V 9.7	Rating Table s [A] 3Ph/50Hz 440V 8.8	[50Hz]	Case* Style SU1	Weight** Ibs [kg] 58 [26]	
1600 Мото нР 5 7.5	r Size kw 3.75 5.5	AUSF Output Amps 400V 9.7 13	Rating Table s [A] 3Ph/50Hz 440V 8.8 12	[50Hz]	Case* Style SU1 SU1	Weight** Ibs [kg] 58 [26] 67 [30]	
1600 Мото нР 5 7.5 10	r Size kw 3.75 5.5 7.5	AUSF Output Amps 400V 9.7 13 17	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16	[50Hz] 2	Case* Style SU1 SU1 SU2	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35]	
1600 НР 5 7.5 10 15	1200 r Size kw 3.75 5.5 7.5 11	AUSF Output Amps 400V 9.7 13 17 25	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41]	
1600 Мото нР 5 7.5 10 15 20 25	1200 r Size &w 3.75 5.5 7.5 11 15	AUSF Output Amps 400V 9.7 13 17 25 33 41	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 27	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 420 [50]	
1600 Мото нР 5 7.5 10 15 20 25 20	1200 r Size &w 3.75 5.5 7.5 11 15 18.5 22	AUSF Output Amps 400V 9.7 13 17 25 33 41 48	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59]	
1600 Мото нР 5 7.5 10 15 20 25 30 40	1200 r Size kw 3.75 5.5 7.5 11 15 18.5 22 30	AUSF Output Amps 400V 9.7 13 17 25 33 41 41 48 63	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU2	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70]	
1600 Мото нР 5 7.5 10 15 20 25 30 40 50	1200 r Size kw 3.75 5.5 7.5 11 15 18.5 22 30 37 5	AUSF Output Amps 400V 9.7 13 17 25 33 41 41 48 63 78	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84]	
1600 Мото нР 5 7.5 10 15 20 25 30 40 50 60	1200 r Size kw 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99]	
1600 Мото нР 5 7.5 10 15 20 25 30 40 50 60 75	1200 r Size kw 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85 106	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138]	
1600 Мото нР 5 7.5 10 15 20 25 30 40 50 60 75 100	1200 r Size kw 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85 106 137	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU3 SU4 SU4 SU4 MT3	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147]	
1600	1200 r Size kw 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU3 SU3 SU4 SU4 SU4 MT3 MT3	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147] 345 [156]	
1600 Мото нР 5 7.5 10 15 20 25 30 40 50 60 75 100 125 150	1200 r Size kw 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU3 SU3 SU4 SU4 SU4 MT3 MT3	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147] 345 [156] 365 [166]	
1600 Мото нР 5 7.5 10 15 20 25 30 40 50 60 75 100 125 150 175 50 175	1200 r Size kw 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262	Rating Table s [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147] 345 [156] 365 [166] 390 [177]	
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1600 Мото нР 5 7.5 10 15 20 25 30 40 50 60 75 100 125 150 175 200 250 300 250 300	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 545	Rating Table [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240 271 337 404 474	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT4 MT4	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147] 345 [156] 365 [166] 390 [177] 415 [189] 578 [262] 585 [266]	
1600 Мото нР 5 7.5 10 15 20 25 30 40 50 60 75 100 125 150 175 200 250 300 350 400	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 215	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625	Rating Table [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240 271 337 404 471 572	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147] 345 [156] 365 [166] 390 [177] 415 [189] 578 [262] 585 [266] 651 [295] 700 [249]	
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1600           Мотог           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           175           200           250           300           400           450           500	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785	Table         Rating Table         S [A] 3Ph/50Hz         440V         8.8         12         16         23         30         37         44         58         72         85         106         137         170         204         240         271         337         404         471         572         641         718	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147] 345 [156] 365 [166] 390 [177] 415 [189] 578 [262] 585 [266] 651 [295] 700 [318] 783 [355]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           175           200           250           300           350           400           450           500           600	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856	Table         Rating Table         Rating Table         440V         8.8         12         16         23         30         37         44         58         72         85         106         137         170         204         240         271         337         404         471         572         641         718         784	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 LT1 LT1	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147] 345 [156] 365 [166] 390 [177] 415 [189] 578 [262] 585 [266] 651 [295] 700 [318] 783 [355] 865 [392] 980 [445]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           175           200           250           300           350           400           450           500           600           700	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 500	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998	Rating Table Rating Table [A] 3Ph/50Hz 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240 271 337 404 471 572 641 718 784 914	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 LT1 LT1 LT1	Weight** Ibs [kg] 58 [26] 67 [30] 78 [35] 90 [41] 118 [54] 130 [59] 142 [65] 154 [70] 186 [84] 218 [99] 304 [138] 323 [147] 345 [156] 365 [166] 390 [177] 415 [189] 578 [262] 585 [266] 651 [295] 700 [318] 783 [355] 865 [392] 980 [445] 1165 [528]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           175           200           250           300           350           400           450           500           600           700           800	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 500 560	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998 1135	Rating Table         Rating Table         S [A] 3Ph/50Hz         440V         8.8         12         16         23         30         37         44         58         72         85         106         137         170         204         240         271         337         404         471         572         641         718         784         914	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 LT1 LT1 LT1 LT1 LT2	Weight**           Ibs [kg]           58 [26]           67 [30]           78 [35]           90 [41]           118 [54]           130 [59]           142 [65]           154 [70]           186 [84]           218 [99]           304 [138]           323 [147]           345 [156]           365 [166]           390 [177]           415 [189]           578 [262]           585 [266]           651 [295]           700 [318]           783 [355]           865 [392]           980 [445]           1165 [528]           1380 [626]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           175           200           250           300           350           400           450           500           600           700           800           900	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 500 560 630	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998 1135 1277	Rating Table Rating Table [A] 3Ph/50H2 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240 271 337 404 471 572 641 718 784 914 1039 1169	[50Hz] 2	Case* Style SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4 LT1 LT1 LT1 LT2 LT2	Weight**           Ibs [kg]           58 [26]           67 [30]           78 [35]           90 [41]           118 [54]           130 [59]           142 [65]           154 [70]           186 [84]           218 [99]           304 [138]           323 [147]           345 [156]           365 [166]           390 [177]           415 [189]           578 [262]           585 [266]           651 [295]           700 [318]           783 [355]           865 [392]           980 [445]           1165 [528]           1380 [626]           1591 [722]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           175           200           250           300           350           400           450           500           600           700           800           900           1000	1200 r Size kW 3.75 5.5 7.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 500 560 630 710	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998 1135 1277 1419	Rating Table         Rating Table         S [A] 3Ph/50Hz         440V         8.8         12         16         23         30         37         44         58         72         85         106         137         170         204         240         271         337         404         471         572         641         718         784         914         1039         1169         1299	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 LT1 LT1 LT1 LT1 LT2 LT2 LT2 LT3	Weight**           Ibs [kg]           58 [26]           67 [30]           78 [35]           90 [41]           118 [54]           130 [59]           142 [65]           154 [70]           186 [84]           218 [99]           304 [138]           323 [147]           345 [156]           365 [166]           390 [177]           415 [189]           578 [262]           585 [266]           651 [295]           700 [318]           783 [355]           865 [392]           980 [445]           1165 [528]           1380 [626]           1591 [722]           1788 [811]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           175           200           250           300           350           400           450           500           600           700           800           900           1000           1100	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 500 560 630 710 800	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998 1135 1277 1419 1560	Rating Table Rating Table [A] 3Ph/50H2 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240 271 337 404 471 572 641 718 784 914 1039 1169 1299 1429	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4 LT1 LT1 LT1 LT1 LT2 LT2 LT2 LT3 LT3	Weight**           Ibs [kg]           58 [26]           67 [30]           78 [35]           90 [41]           118 [54]           130 [59]           142 [65]           154 [70]           186 [84]           218 [99]           304 [138]           323 [147]           345 [156]           365 [166]           390 [177]           415 [189]           578 [262]           585 [266]           651 [295]           700 [318]           783 [355]           865 [392]           980 [445]           1165 [528]           1380 [626]           1591 [722]           1788 [811]           1895 [860]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           175           200           250           300           350           400           450           500           600           700           800           900           1000           1100           1220	1200 r Size kW 3.75 5.5 7.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 500 560 630 710 800 900	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998 1135 1277 1419 1560 1711	Rating Table Rating Table [A] 3Ph/50H2 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240 271 337 404 471 572 641 718 784 914 1039 1169 1299 1429 1567	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4 LT1 LT1 LT1 LT1 LT2 LT2 LT2 LT3 LT3 LT3 LT3	Weight**           Ibs [kg]           58 [26]           67 [30]           78 [35]           90 [41]           118 [54]           130 [59]           142 [65]           154 [70]           186 [84]           218 [99]           304 [138]           323 [147]           345 [156]           365 [166]           390 [177]           415 [189]           578 [262]           585 [266]           651 [295]           700 [318]           783 [355]           865 [392]           980 [445]           1165 [528]           1380 [626]           1591 [722]           1788 [811]           1895 [860]           1978 [897]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           200           250           300           350           400           450           500           600           700           800           900           1000           1200           1300	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 550 555 75 90 110 132 150 155 355 400 450 500 560 630 710 800 900 970 970	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998 1135 1277 1419 1560 1711 1823	Rating Table Rating Table [A] 3Ph/50H2 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240 271 337 404 471 572 641 718 784 914 1039 1169 1299 1429 1567 1669	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4 LT1 LT1 LT1 LT1 LT2 LT2 LT2 LT3 LT3 LT3 LT3 LT3	Weight**           Ibs [kg]           58 [26]           67 [30]           78 [35]           90 [41]           118 [54]           130 [59]           142 [65]           154 [70]           186 [84]           218 [99]           304 [138]           323 [147]           345 [156]           365 [166]           390 [177]           415 [189]           578 [262]           585 [266]           651 [295]           700 [318]           783 [355]           865 [392]           980 [445]           1165 [528]           1380 [626]           1591 [722]           1788 [811]           1895 [860]           1978 [897]           2056 [933]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           200           250           300           350           400           450           500           600           700           800           900           1000           1200           1300           1400           1400	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 550 555 75 90 110 132 150 155 355 400 450 500 560 630 710 800 900 970 100 110 110 110 122 150 110 122 150 110 122 150 110 122 150 110 122 150 110 122 150 110 122 150 110 132 150 110 132 150 110 132 150 155 100 100 100 100 100 100	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998 1135 625 700 785 856 998 1135 1277 1419 1560 1711 1823 1963	Rating Table Rating Table [A] 3Ph/50H2 440V 8.8 12 16 23 30 37 44 58 72 85 106 137 170 204 240 271 337 404 471 572 641 718 784 914 1039 1169 1299 1429 1567 1669 1797 4027	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4	Weight**           Ibs [kg]           58 [26]           67 [30]           78 [35]           90 [41]           118 [54]           130 [59]           142 [65]           154 [70]           186 [84]           218 [99]           304 [138]           323 [147]           345 [156]           365 [166]           390 [177]           415 [189]           578 [262]           585 [266]           651 [295]           700 [318]           783 [355]           865 [392]           980 [445]           1165 [528]           1380 [626]           1591 [722]           1788 [811]           1895 [860]           1978 [897]           2056 [933]           2408 [1092]	
1600           Motor           F           5           7.5           10           15           20           25           30           40           50           60           75           100           125           150           200           250           300           350           400           450           500           600           700           800           900           1000           1200           1300           1400           1500	1200 r Size kW 3.75 5.5 7.5 11 15 18.5 22 30 37.5 45 55 75 90 110 132 150 185 220 250 315 355 400 450 550 630 710 800 900 970 1000 1120	AUSF Output Amps 400V 9.7 13 17 25 33 41 48 63 78 93 115 160 186 222 262 296 368 441 515 625 700 785 856 998 1135 1277 1419 1560 1711 1823 1963 2105	Rating Table         Rating Table         S [A] 3Ph/50Hz         440V         8.8         12         16         23         30         37         44         58         72         85         106         137         170         204         240         271         337         404         471         572         641         718         784         914         1039         1169         1299         1429         1567         1669         1797         1927	[50Hz] 2	Case* Style SU1 SU1 SU2 SU2 SU2 SU2 SU2 SU2 SU3 SU3 SU4 SU4 MT3 MT3 MT3 MT3 MT3 MT3 MT4 MT4 MT4 MT4 MT4 MT4 MT4 MT4	Weight**           Ibs [kg]           58 [26]           67 [30]           78 [35]           90 [41]           118 [54]           130 [59]           142 [65]           154 [70]           186 [84]           218 [99]           304 [138]           323 [147]           345 [156]           365 [166]           390 [177]           415 [189]           578 [262]           585 [266]           651 [295]           700 [318]           783 [355]           865 [392]           980 [445]           1165 [528]           1380 [626]           1591 [722]           1788 [811]           1895 [860]           1978 [897]           2056 [933]           2408 [1092]           2540 [1152]	

\* Case style may vary one size up or down depending on voltage model/frequency of filter \*\* Estimated values.

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## **General Specifications:**

Voltage
Standard voltage up to 690V,
3-phase, 60 or 50Hz models
Overload Canability
Suitable for everlead of 150% for
Suitable for overload of 150 % for
60 seconds every 60 minutes
Switching Frequency
1kHz to 16kHz model dependent
(see Selection/Sizing)
Motor Frequency
Up to 400Hz model dependent
(see Selection/Sizing)
*Contact factory for higher motor frequency, up to 400Hz
Voltage Distortion (THD)
3% typical (Max. 5%)
(at full load and at rated frequency)
Input Current Distortion
cold at full lead
<o% at="" load<="" td="" tull=""></o%>
Efficiency
3 to 15HP: >99%
20 to 700HP: >99.3%
800 to 1600HP: >99.5%
winding Material
Copper
<b>Operating Ambient Temperature</b>
$-20^{\circ}$ C to $+40^{\circ}$ C ( $-4^{\circ}$ E to $104^{\circ}$ E)
Elevation
≤ 1000m (3300ft) above sea level
*for higher elevation, please contact factory for -ED model
ventilation
Convection air cooled
Enclosure
Type: Nema-3R ventilated
Paint: Polyester powder coated
Colour: ANSI 61 Grev
Wall Mtg. Capability: 5 to 75HP
······································
Options
Nema-3R Enhanced Outdoor Ventilated
Typical INVERSINE <sup>™</sup> Configuration
Input
•)
VSD
AUSF
СМСНК
(Optional)



### Selection / Sizing

- The AUSF filter size should be selected such that the filter rated current is equal to or greater than the nominal motor current. Alternately, the filter may be selected by motor HP/kW rating, as long as the motor amps are equal to or lower than the NEC motor ratings table.
- In applications where the filter feeds an isolation transformer, size the filter so the filter amps rating is equal to or greater than the transformer primary rated current.
- Select the filter model according to operating frequency. A minimum switching frequency will apply based on the operating frequency.
- In applications where a single filter feeds multiple motors, size the filter so the filter amps rating is equal to or greater than the combined nominal motor currents.



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